

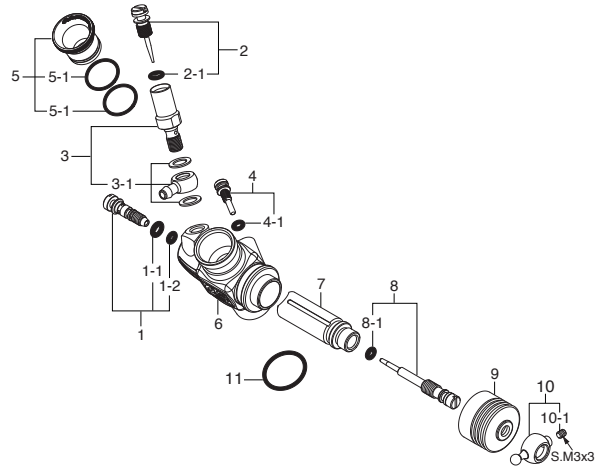
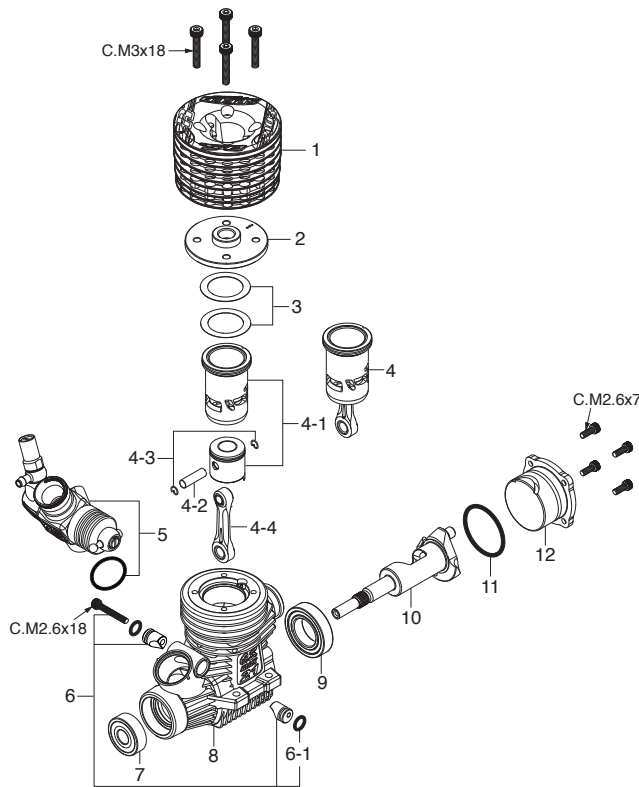


# O.S. SPEED R2103

(1AY00)

## TYPE 21M2(B)

(2A081001)



\* Type of screw

C...Cap Screw B...Binding Screw M...Oval Fillister-Head Screw  
F...Flat Head Screw T...Tapping Screw N...Round Head Screw S...Set Screw

### CAP SCREW SETS (10pcs./set)

Code No.	Size	Pcs. used in an engine
79871020	M2.6x7	Cover Plate Retaining Screw (4pcs.)
79871055	M2.6x18	Carburetor Retainer Retaining Screw (1pc.)
79871180	M3x18	Cylinder Head Retaining Screw (4pcs.)

No.	Code No.	Description
*	1	2AY04000 Outer Head OSSPEED R2103
	2	2A004100 Inner Head OSSPEED R2101
	3	2A004160 Head Gasket Set (0.1mm / 0.15mm) OSSPEED R2101
*	4	2AY03010 Built-Up Parts Set OSSPEED R2103
*	4-1	2AY03000 Cylinder & Piston Assembly OSSPEED R2103
	4-2	22016000 Piston Pin 21XZ-R
	4-3	2AP17000 O.S. SPEED Piston Pin Retainer 2 (6pcs.)
	4-4	23755024 Connecting Rod w/piston pin retainers (3pcs.)
	5	2A081001 Carburetor Complete (Type 21M2(B))
	6	23981740 Carburetor Retainer Assembly 21E,21H,21J
	6-1	24881824 "O" Ring (2pcs.) (7B)
	7	23731000 Crankshaft Ball Bearing (Front) 21VZ,VG,30VG,28XZ
	8	2A001000 Crankcase OSSPEED R2101
	9	23730020 Crankshaft Ball Bearing (Rear) 21V-SPEC,28XZ,30VG
*	10	2AY02000 Crankshaft OSSPEED R2103
	11	23107100 Cover Gasket (S-22) 21XZ,30VG,35AX
	12	2A007000 Cover Plate OSSPEED R2101
		71642070 Glow Plug RP7
		22826140 Exhaust Seal Ring (2pcs.) 21VZ,30VG
		71801110 O.S. SPEED Flywheel Collet (2pcs.)
		22884254 O.S. SPEED Dust Cap Set For 12-30 Class 3mm (2pcs.)/16mm (2pcs.)/18mm (1pc)

\* marked parts are available only for limited period (one year after finishing the production).

No.	Code No.	Description
1	22082600	Mixture Control Valve Assembly (21M) 21XZ-R
1-1	46066319	"O" Ring (L) (2pcs.) P-3
1-2	22781800	"O" Ring (S) (2pcs.) 10D,10F,1H-3H,20E
2	22082970	Needle Assembly (21M) 21XZ-R
2-1	46066319	"O" Ring (2pcs.) P-3
3	22082940	Needle Holder Assembly (21M) 21XZ-R
3-1	22082950	No.15 Universal Nipple Assembly
4	22848160	Throttle Stop Screw (21J)
4-1	27881820	"O" Ring (S) (2pcs.) (S-3)
5	71533085	Carburetor Reducer (8.5mm Red) ALUMINUM
5-1	22615000	"O" Ring (1pc.) 2A-3A,20C,20D
6	22082110	Carburetor Body 21M(B)
7	22082200	Slide Valve (21M) 21XZ-R
8	2A081610	Metering Needle Assembly R2101
8-1	27881820	"O" Ring (S) (2pcs.) (S-3)
9	23981520	Dust Cover (21,30VG) 21E,21F,21J
10	23781400	Ball Link No.3
10-1	26381501	Set Screw (1pc.)
11	29015019	Carburetor Rubber Gasket 20E,60F,60MC,70D